





# ±60° RS-485 Dual-Axis Inclinometer

Part Number: 0729-1769-99

## RS-485 Information

Baud Rate (default 9600)	1200 to 38400
Data Bits	8
Parity	None
Stop Bits	1
Address (default 99)	01 to 99
Maximum Signal Conditioners on Bus	32

## RS-485 Commands (assume default address 99)

*9911#	X axis output (0 to 65535)
*9921#	Y axis output (0 to 65535)
*9941#	Temperature output (0 to 1023)
*9980#	Read product information
*9981Axx#	Change address to xx (01 to 99)
*9982D#	Read user information
*9984Z#	Set current position as zero
*9984R#	Clear saved zero position
*9988Rx#	Change baud rate to x (1 to 6)
*9989B#	Reset to factory default settings

Note: Download the [1-6200-008 instruction manual](#) for additional commands and details

## Electrical Connections

J1 Pin 1 (+5)	Supply (+)
J1 Pin 2 (C)	Supply (-)
J1 Pin 3 (C)	Ground
J1 Pin 4 (B)	RS-485 B (-)
J1 Pin 5 (A)	RS-485 A (+)
J1 Pin 6 (C)	Ground
J1 Pin 7 (C)	Ground
L1	Dual-axis sensor connection
J3	Single axis sensor x axis connection
J4	Single axis sensor y axis connection

## Example RS-485 Command and Response Byte Values

Retrieve X axis tilt value from a signal conditioner with address 99 which returns 32768 (0° tilt):

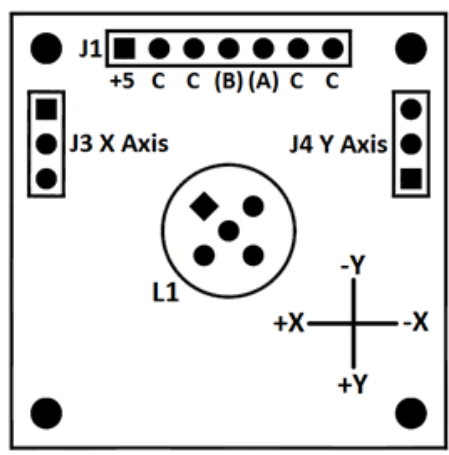
### Command

Byte	0	1	2	3	4	5
ASCII	*	9	9	1	1	#
Hex	0x2A	0x39	0x39	0x31	0x31	0x23

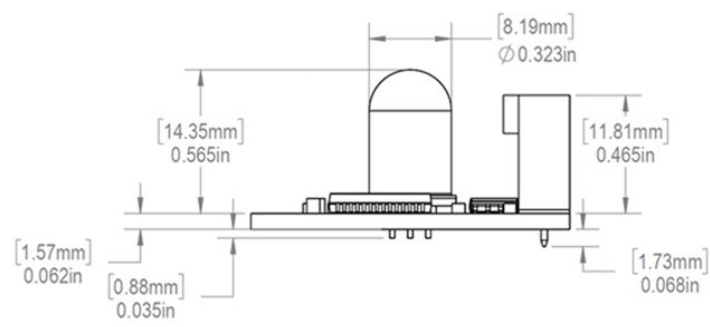
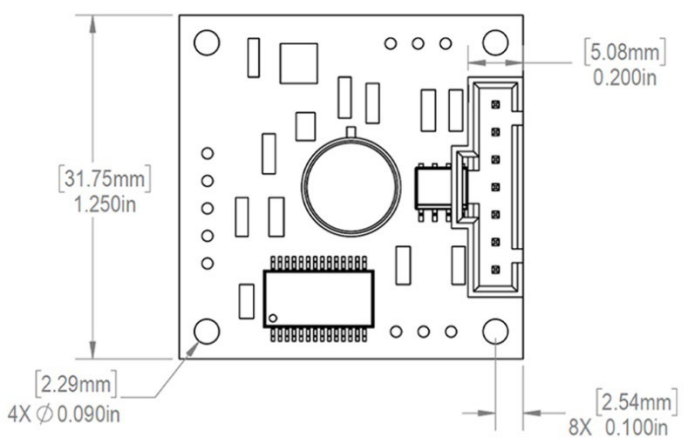
### Response

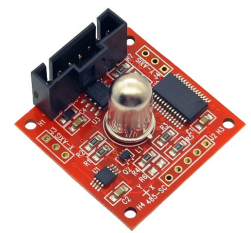
Byte	0	1	2	3	4	5	6
ASCII	3	2	7	6	8	<lf>	<cr>
Hex	0x33	0x32	0x37	0x36	0x38	0x0A	0x0D

## Pin Diagram and Direction of Measurement



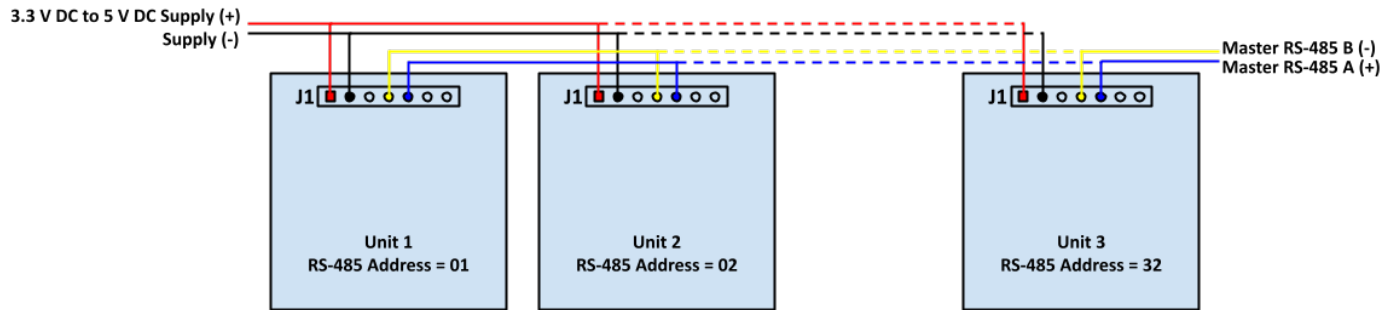
## Dimensional Drawings





**±60° RS-485 Dual-Axis Inclinometer**  
**Part Number: 0729-1769-99**

**Example RS-485 Bus Configuration**



**Converting Temperature Values**

The board temperature output is a 10-bit value (0 to 1023). To convert that value to a temperature in °C, use the following equation:

$$\text{Temperature in } ^\circ\text{C} = (((\text{output}/1023) * \text{supply voltage}) - 0.5) / 0.01$$

**Mounting Notes**

All inclinometers in this series must be mounted horizontally (parallel to the surface of the earth and perpendicular to the force of gravity). For best performance, isolate the unit from vibrations when mounting it.

**Certifications and Ratings**

- RoHS Compliant

**Additional Documentation**

AN1000	<a href="#">Electrolytic Tilt Sensor Excitation</a>
AN1001	<a href="#">Temperature Compensation of Electrolytic Tilt Sensors</a>
AN1003	<a href="#">Configuring Tera Term to Use with TFC Tilt Products</a>
AN1005	<a href="#">Converting Tilt Angle to Degrees</a>
AN1006	<a href="#">Obtaining Measurements from TFC Signal Conditioners</a>
Manual	<a href="#">1-6200-008 Instruction Manual</a>
Article	<a href="#">Structural Monitoring Case Study: Resensys</a>

**Company Information**

**Specialty Manufacturing Services That Promise Precision** - Since 1935, The Fredericks Company has been a global provider and U.S. designer and manufacturer of the highest performance tilt and vacuum measurement products on the market, with manufacturing processes that ensure the reliability of our products.

**Tilt Measurement Products and Sensors That Set Standards** - Fredericks' comprehensive tilt measurement product portfolio offers [electrolytic tilt sensors](#), [inclinometers](#), and [tilt switches](#). Engineered to outperform competing technology, our tilt sensors are accurate and repeatable with excellent resolution. Our tilt measurement products have no planned obsolescence and serve industries ranging from [construction](#) and [RV leveling](#) to aerospace applications and everything in between.

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